



PRODUCT: GRO-LAC® HI-SHEEN DIPPING BLACK

CODE: 777-8007

TYPE: ACRYLIC COPOLYMER EMULSION

PRODUCT DESCRIPTION: GRO-LAC® Hi-Sheen Dipping Black is an acrylic copolymer emulsion that is specially formulated to meet the requirements of replacing high-VOC solvent coatings. The performance of early air dry and low temperature bake coupled with easy application methods allows GRO-LAC® Hi-Sheen Dipping Black to be an excellent replacement for solvent system coatings.

USES: May be used on aluminum, cold roll steel, galvanized metal, copper and most metal substrates.

SURFACE PREPARATION: Surface to be coated must be cleaned and free of wax, dirt, grease and any other foreign matter.

APPLICATION AND CLEAN UP: GRO-LAC® Hi-Sheen Dipping Black may be sprayed with conventional or airless spray equipment or may be applied by a dipped application. For best results, apply a wet film thickness of 3.1 to 4.5 mils creating a dry film thickness of 1.1 to 1.5 mils. All equipment should be washed with clean, warm water after each use. If coating has dried, use 2-butoxyethanol to loosen the paint film.

DRYING: May be air cured, oven dried or warm air dried. When oven dried, all film qualities are obtained at a much faster rate. Suggested oven dry time at 1 mil is 2 minutes at 165 degrees F.

PRODUCT DATA

GROCO SPECIALTY COATINGS
10818 Hawn Freeway / Dallas, Texas 75217
972-286-7890 FAX 972-286-8890

www.grocosc.com



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SPECIFICATIONS: 777-8007

Solids by Weight	38.54 +/- 2.0%	
Solids by Volume	34.75 +/- 2.0%	
Theoretical Coverage (sq. ft./gal. @ 1 mil dry film)	557	
Viscosity (Krebs units @ 77 degrees F).....	66-72 K.U.	
Dry Time (@ 77 degrees F)	Touch	14-15 min.
	Re-Coat	1 hr.
Gloss (@ 60 degrees F)	High	

AVAILABILITY:

Colors: Black

PRECAUTIONS: PROTECT FROM FREEZING! CAUTION! Close container after each use. Do not take internally. Keep out of the reach of children.

FOR FURTHER INFORMATION SEE MSDS SHEET.

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