



PRODUCT: GRO-LAC® DIPPING RED OXIDE PRIMER

CODE: 777-4110

TYPE: STYRENE ACRYLIC COPOLYMER EMULSION

PRODUCT DESCRIPTION: GRO-LAC® Dipping Red Oxide Primer was specially formulated to meet requirements of early air dry and low temperature bake applications. It has excellent early water resistance and hardness. GRO-LAC® Dipping Red Oxide Primer is richly pigmented and suspended in complex acrylic. It is a water-type vehicle system; therefore, it may be easily thinned with water to a desired dip or spray application.

USES: May be used for various types of general industrial metal applications. This material may be applied to properly treated aluminum, cold roll steel, galvanized metal, copper and most metal substrates.

SURFACE PREPARATION: Surface to be coated must be cleaned and free of wax, dirt, grease, oil, fingerprints, moisture, drawing compounds or any other foreign matter that could cause loss of adhesion or coating failure. Cold Rolled Steel or Iron: Treatment of the surface with zinc or iron phosphate is recommended. For best results, apply one coat of GRO-LAC® Dipping Red Oxide Primer to the surface prior to top coat application.

APPLICATION AND CLEAN UP: For best results, apply a wet mil thickness of 3.1 to 4.5 mils, creating a dry film thickness of 1.1 to 1.5 mils. Thin with water to a dipping viscosity of 20 to 23 seconds in a No. 2 Zahn cup. Clean all equipment after use with warm water.

PRODUCT DATA

GROCO SPECIALTY COATINGS
10818 Hawn Freeway / Dallas, Texas 75217
972-286-7890 FAX 972-286-8890

www.grocosc.com



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SPECIFICATIONS: 777-4110

Solids by Weight	48.30 +/- 2.0%	
Solids by Volume	38.46 +/- 2.0%	
Theoretical Coverage (sq. ft./gal. @ 1 mil dry film)	616	
Viscosity (Krebs units @ 77 degrees F).....	80-85 K.U.	
Dry Time (@ 77 degrees F)	Touch	30 min.
	Re-Coat	1 hr.
Gloss (@ 60 degrees F)	30-35	

AVAILABILITY:

Colors: Red Oxide

PRECAUTIONS: PROTECT FROM FREEZING! CAUTION! Close container after each use. Do not take internally. Keep out of the reach of children.

FOR FURTHER INFORMATION SEE MSDS SHEET.

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